

**CERTIFICATE****No. A/16-554468 Rev 00**  
**Date 2016-02-03 Page 1/2**INSPECTION CERTIFICATE acc to  
EN 10204 3.1Processkontroll Items AB  
Box 2088  
444 02 STORA HÖGA  
SWEDENINSPECTION STAMP  
QA-TUBE

<b>Customer References</b>		<b>Sandvik References</b>						
752708	Customer order 2015-12-03	Order No. 425234	Subs No. 601270 ABSMT No. 300-39142 C.Code 46					
003-00991 ITEMS		ABSMT Dispatch note 12654/54						
<b>Material description</b> SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING		<b>Steel/material Designations</b> Sandvik SS 3R60 2353						
<b>Steel making process</b> Electric furnace								
<b>Technical requirements</b> SS 219713 Condition No -24								
<b>EXTENT OF DELIVERY</b>								
It	Product designation	Heat	Lot	Pieces	Kg	M		
02	THT-3R60-12-1.5	048190	49144	24	59.0	144.00		
	12.00 X 1.50							
				Total	24	59.0 144.00		
<b>KEY TO HEAT</b>								
Heat Code	Heat No.							
048190	542663							
<b>TEST RESULTS</b>								
<b>Chemical composition (weight%)</b>								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048190	0.020	0.39	1.55	0.032	0.0080	17.26	13.36	2.53
	N							
048190	0.034							
<b>Tensile test at room temperature</b>								
	Yield strength		Tensile strength		Elongation			
	MPa	MPa	MPa		%			
Lot	Rp0.2	Rp1.0	Rm		A			
49144	274	316	553		53			
<b>Quality assurance - Lars-Åke Bergqvist / QA-manager</b> <b>MTC Service / Certificates</b>								

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- PMI-test.
- Intergranular corrosion test acc. to EN ISO3651-2, Method A.
- Leak test: Eddy current test acc to SS 114301/114305 E1
- Visual inspection and dimensional control.

**Heat Treatment:**

Solution annealed and quenched.

The raw material is free from radioactive contamination.

Material free from mercury contamination.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

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The certificate is produced with EDP and valid without signature.